

# Sleeve wrapper HS 70 – 1E 1TRACK

Automatic bundle packing machine with PLC, 1 track loading belt at 90°, pneumatic pusher and unload belt

with 700 mm sealing bar



## DESCRIPTION

The new series of **Minipack-torre** sleeve wrappers stands out for the great versatility of the models offered combining efficiency, reliability and high performance. This all guarantees ideal working conditions in any situation the user carries out the activity.

The HS 70 -1E 1 TRACK model is an excellent solution for incorporating the machine in production lines, as it is already set up for automatic management of the line infeed and outfeed exchange signals.

**minipack®-torre S.p.A.**

Sede legale - Via Provinciale, 54 - 24044 DALMINE (BG) Italy

P.IVA - C.F.: 01633550163 - Capitale sociale 619.200,00 i.v. - Reg. Imprese di Bergamo 01633550163 - REA n. 224151

The HS 70 -1E 1 TRACK sleeve wrappers produce up to 10 packages per minute, packaging single or multi-row products with polyethylene film in the most varied types of goods, such as coffee bags, cans of food preserves, bottles, cases, etc.

## TECHNICAL FEATURES

Power supply	V	220/400
Phase	ph	3
Electrical power	kW	24
Electric consumption	kWh	15
Air Pressure	bar	6
Air Consumption per cycle	nl	14
Hourly production	p/h (pph)	Up to 10 ppm
Sealing Bar	mm	700
MAX product height	mm	380
MAX reel dimensions	mm	Ø 350x680
Worktop height	mm	Standard 850+25
Machine dimensions	mm	4221x2060x h.2150
Tunnel infeed dimensions	mm	600x h.400
Tunnel chamber length	mm	1500
Machine weight	kg	1580

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### • [MAIN FEATURES](#)

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- ○ 1 track feed belt arranged at 90°
- Pneumatic pusher with multi-row preassembly
- Sealing bar with a film cutting blade (no smoke during the sealing step)
- Height of the worktop: 850 +/-25mm
- Photoelectric cell that blocks the sealing bar if it encounters an obstacle in its path
- Passage opening under the sealing bar 380 mm
- Automatic wrapping system of the film reels with dragging rollers
- Heat-shrinking film reels with max diameter 350 mm - thickness between 35 and 100 microns
- Managed by PLC and TOUCH to change data and display the alarms for machine reset
- Real time monitoring of the alarms and direct editing of the machine settings with possibility of storing up to 10 formats
- The temperature of the sealing bar and the tunnel is controlled by the PLC
- Heat-shrinking tunnel insulated with rock wool and heated with resistors. Forced ventilation with air circulation
- Heat-shrinking tunnel Length 1500 mm with air circulation system
- Internal conveyor belt in the heat-shrinking Tunnel, driven by a gear motor with adjustable speed and featuring a thin steel mesh grate with side chains
- Switch to change the cycle from automatic to manual
- Installed power 24kW
- Average electricity consumption is reduced by about 40% during normal operation
- Air consumption 140 nl/min
- Pneumatic components that work with non-lubricated dry air
- Power supply: Option between 3phases 220V and 400V 3phases + N + T
- Machines compatible with Machinery Directive 2006/42/EC