



minipack®
THE ORIGINAL PIONEER

WRAPJET 30

Automatic seamless film bundling machine with plc and multiline divider (6 tracks)

bundle packaging in film only



DESCRIPTION

The new series of **Minipack-torre** lines is characterised by the great versatility of the models offered combining efficiency, reliability and high performance.

The WRAPJET 30 are among the **fastest models** of our line of automatic sleeve wrappers, making up to **30 packages per minute**. Its high speed is given by the absence of the sealing bar, a feature that makes it possible not to stop the product on the belt to package it.

The WRAPJET line sleeve wrappers also allow you to make packages with customised films.

The best solution for those who need to integrate the machine into production lines.

TECHNICAL FEATURES

| | | |
|----------------------|-----|---------|
| Power supply | V | 220/400 |
| Phase | ph | 3 |
| Electrical power | kW | 58 |
| Electric consumption | kWh | 55 |
| Air Pressure | bar | 6 |

minipack®-torre S.p.A.

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| | | |
|---------------------------|-----------|-------------------|
| Air Consumption per cycle | nl | 5 |
| Hourly production | p/h (pph) | Up to 30 ppm |
| MAX product height | mm | 380 |
| MAX reel dimensions | mm | Ø 400x700 |
| Worktop height | mm | Standard 1000+25 |
| Machine dimensions | mm | 9000x1650x h.2150 |
| Tunnel infeed dimensions | mm | 700x h.400 |
| Tunnel chamber length | mm | 2900 |
| Machine weight | kg | 4100 |

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• **Main features**

- Seamless film machine without sealing bar
- Multi-row inline feeder
- Volumetric product sorting system
- System for wrapping the film around the package by overlapping the film under the package, which self-glues while going through the tunnel
- Film feeding and cutting unit with rotating blade
- Manual sealer for film splice
- Ionising bars to remove the electrostatic charge which accumulates in the film reels
- Heat-shrinking film reels with max diameter 400 mm - thickness between 50 and 100 microns
- Height of the worktop: 1000 +/-25mm
- Managed by MICROPROCESSOR and TOUCH to change data and display the alarms for machine reset
- Wrapping bar control and cutting blade with BRUSHLESS motors
- Real time monitoring of the alarms and direct editing of the machine settings with possibility of storing up to 10 formats
- The tunnel temperature is controlled by the microprocessor
- Heat-shrinking tunnel insulated with rock wool and heated with resistors. Forced ventilation with air circulation
- Heat-shrinking tunnel Length 2900 mm with air circulation system
- Internal conveyor belt in the heat-shrinking Tunnel, driven by a gear motor with adjustable speed and featuring a thin steel mesh grate with side chains
- Switch to change the cycle from automatic to manual
- Installed power 58 kW
- Average electricity consumption is reduced by about 40% during normal operation
- Air consumption 80 nl/min
- Pneumatic components that work with non-lubricated dry air
- Power supply: Option between 3phases 220V and 400V 3phases + N + T
- Machines compatible with Machinery Directive 2006/42/EC

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